

## **TABLE OF CONTENTS**

<b>INTRODUCTION</b>	<b>5</b>
<b>SELECTED QUOTES</b>	<b>11</b>
<b>WINE REGIONS AND VINEYARD SITES</b>	<b>15</b>
<b>PURCHASE OF VINEYARD SITES</b>	<b>19</b>
<b>THE PLANTS</b>	<b>23</b>
<b>PLANTING</b>	<b>27</b>
<b>TRAINING</b>	<b>33</b>
<b>FARMING</b>	<b>37</b>
<b>PERSONNEL</b>	<b>45</b>
<b>PROBLEMS, PESTS, AND DISEASES</b>	<b>49</b>
<b>GRAPE PICKING</b>	<b>59</b>
<b>TRANSFORMATION OF THE GRAPE INTO MUST</b>	<b>63</b>
<b>FERMENTATION</b>	<b>71</b>
<b>STABILIZATION AND BOTTLING</b>	<b>75</b>
<b>CONTAINERS</b>	<b>81</b>
<b>TRADE AND CONSUMPTION</b>	<b>91</b>
<b>TYPES OF WINE</b>	<b>99</b>
<b>BY-PRODUCTS AND OTHER USES</b>	<b>105</b>
<b>CUSTOMS</b>	<b>109</b>
<b>WORDS OF CAUTION</b>	<b>113</b>
<b>LOVE</b>	<b>119</b>
<b>NOTES</b>	<b>123</b>
<b>IMAGE SOURCES</b>	<b>127</b>